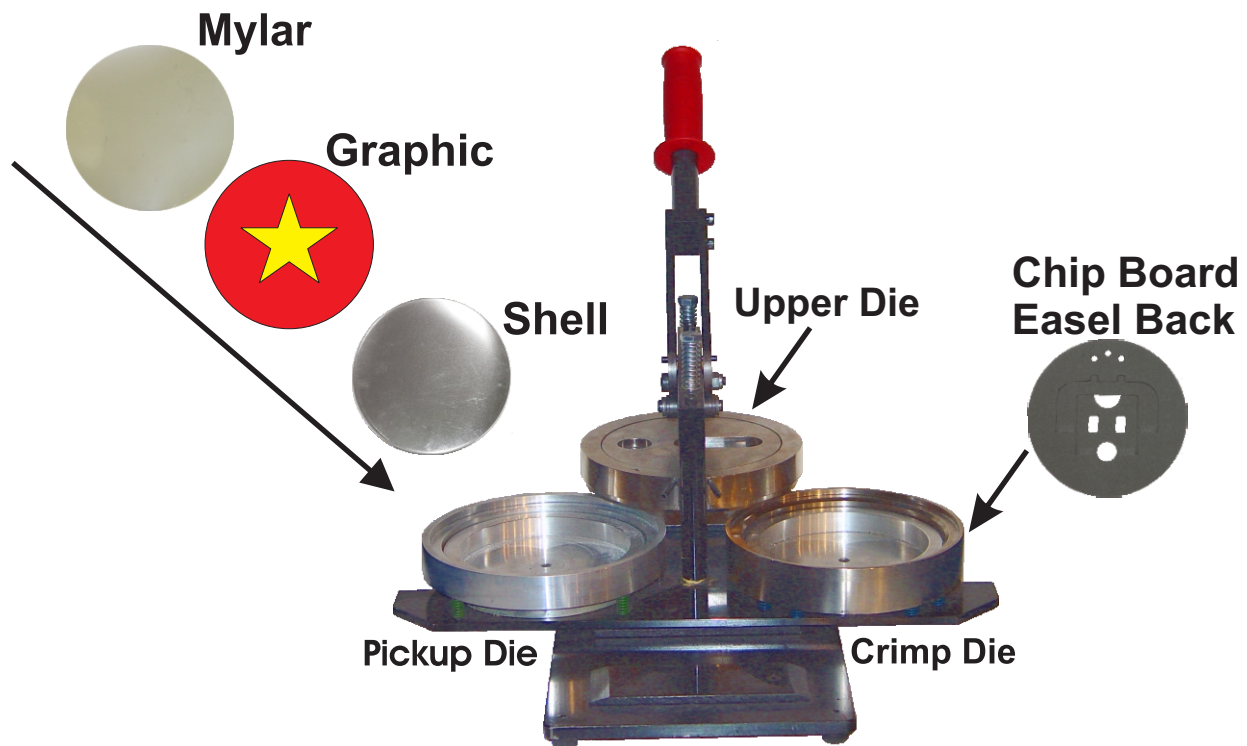




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## How to Make a Round 6" Button

1. Identify the crimp die and the pickup die of the button maker machine.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die with the sharp edge facing downward. Place the graphic on top of the shell, and the mylar on top of the graphic. Line up the top of the graphic with the center column for correct orientation.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a chip board easel back into the crimp die with the gray side facing upward.
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column of the button maker machine.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise and remove the button.
10. Rotate the die table counterclockwise and place the finished button face up in the pickup die.
11. Rotate the die table clockwise until the die table stop is against the outer column. Pull the handle down. (This is the Patented Third Press Operation)
12. Rotate the die table and remove the 6" finished button.



## Manual Button Maker Machine Model 600

