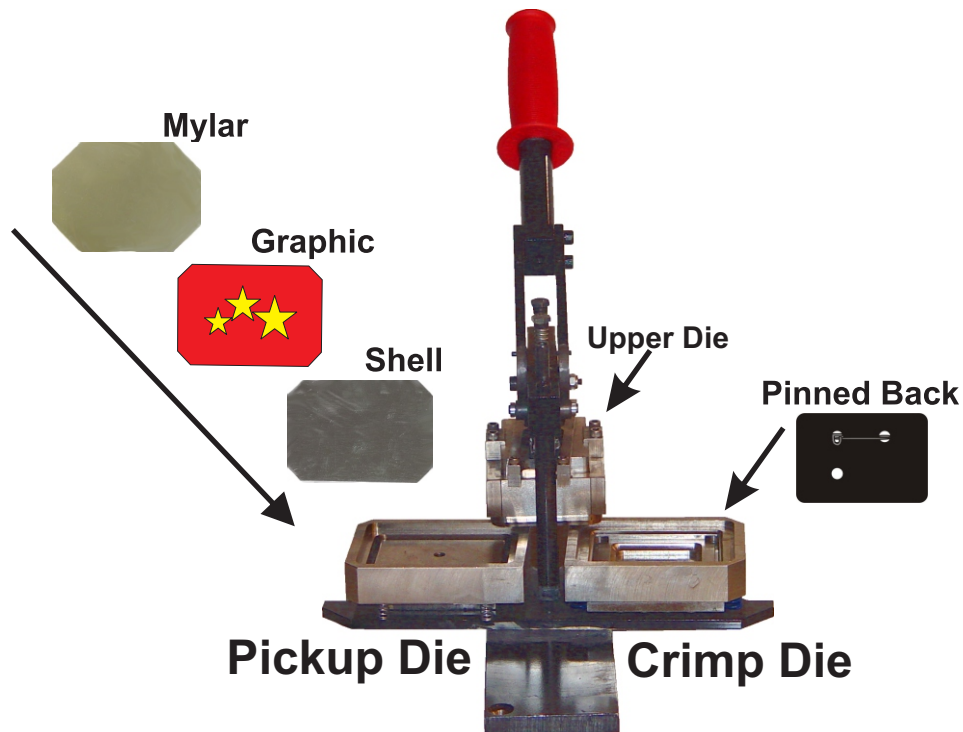




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## Button Making Supplies: How to Make a Rectangle, Rounded Corner, Square, or Oval Pinned Back Button

1. Identify the crimp die and the pickup die of the button maker machine.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die. Place the graphic on the shell. Place the mylar on top of the graphic.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a pinned back into the crimp die with the pin opening facing down. Line up the top of the pinned back the same direction you placed the top of the graphic for correct orientation.
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise again to remove the finished button.



### Manual Button Maker Machine

Rectangle Models 1727, 2030, 2535, 1545 Rounded Corner Models 1727RC, 2030RC  
Square Models 1515, 2020, 2525, 3030 Oval Models 1727, 1017

