

W5747 Lost Arrow Road • Fond du Lac, WI 54937 • Ph(920)922-9168 • F(920)922-1429 www.tecre.com

Magnet Button Making Supplies: How To Make a Magnet Button

- 1. Identify the crimp die and the pickup die of the button maker machine.
- 2. Rotate the die table so that the crimp die is positioned under the upper die.
- 3. Insert a shell into the pickup die. Place the graphic on the shell. Place the mylar on top of the graphic.
- 4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
- 5. Pull the handle down as far as it will go and raise it back up to its rest position.
- 6. Place a flat back (for 2-1/4", 3" and 3-1/2") or an unpinned back (for 1-1/4", 1-1/2", 1-3/4", 2", 2-3/8", 2-1/2", 3" B.A.M. and 4") into the crimp die with the sharp edge facing up. (If you are making a 2" magnet button, it will not matter which side is up).
- 7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
- 8. Pull the handle down as far as it will go and raise it back up to its rest position.
- 9. Rotate the die table clockwise again to remove the finished button.
- 10. Apply the adhesive peel and stick magnet to the back of the button.



