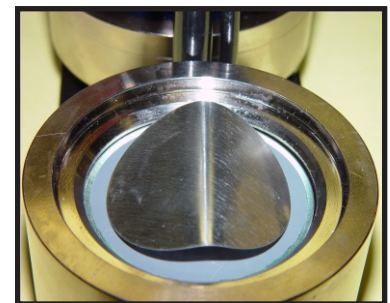
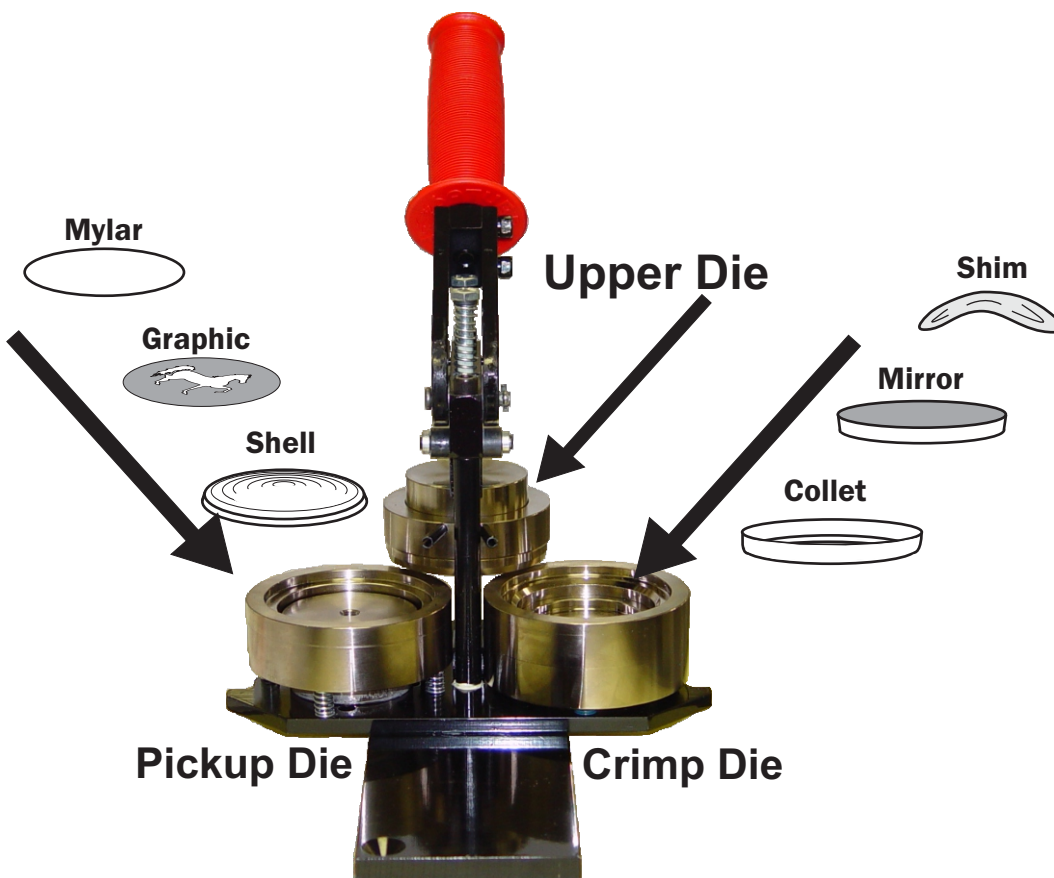




W5747 Lost Arrow Road • Fond du Lac, WI 54937 • Ph(920)922-9168 • F(920)922-1429
www.tecre.com

Mirror Button Making Supplies: How to Make a Mirror Button

1. Identify the crimp die and the pickup die of the button maker machine.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die. Place the graphic on the shell. Place the mylar on top of the graphic.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a collet (sharp side up), mirror (reflective side down), then a bent shim into the crimp die of the button maker machine.
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise again to remove the finished button.



****Note:** You must use a shim that you have bent (as pictured here). This will prevent movement of the mirror in the finished button.